


Report of Random Inspection

Service No.:YFYY-SQA160602

Report date:13rd,June,2016

☒ initial inspection ☐ 2nd re-inspection

TO:	MR SIMON	From:	Zoie
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client	ESSAY GROUP LLC	
item name	scarecrows	
Client Contract No.	YF20160407_114	
order qty	13600PCS	
manufacturer	福建泉州市庆泉工艺品有限公司	
inspection place	Quanzhou,Fujian	
inspection date	12.06.2016	
style No.	4styles	
ref. sample	n/a	
inspector	Cuishuang Qin	This product only for scarecrows

Sampling level: ☒ AQL II (2.5) (4.0) ☐ Sampling () % of the order qty ☐ Special request

1.Summary result

Order No.	Part Name	Order qty (pcs)	product(pcs)		package(carton)		sampling size(pcs)	AQL II 2.5/4.0			defects finding(pcs)			Jugement
			finished qty	unfinished qty	packed qty	unpacked qty		Cr	Ma	Mi	Cr	Ma	Mi	
/	scarecrows (girl)	2040	4200	1240	400	280	200	0	10	14	0	0	60	Failed
/	scarecrows (blue)	1360												
/	scarecrows (green)	680												
/	scarecrows (red)	1360												
Total		5440	4200	1240	400	280	200							

2. Packaging

Part No.	packing method	result
scarecrows	each part wrapped with bubble film, paperboard between each part,4items mixed packed and wrapped with bubble film, carton size:53.5*35*106cm	no material to contrast

3. Dimension

Part No.	dimensions	result
scarecrows	scarecrows(girl): (h)104*(w)52.5*(thickness)5*(inarch)18cm scarecrows(bule/green/red): (h)104*(w)52.5*(thickness)4*(inarch)18cm	see remark 6

4. Relevant tests

Part No.	testing point	by means of	qty(pcs)	result
scarecrows (girl)	weight:2.4kg(+/-10g)	balance	1	OK
scarecrows (blue)	weight:1.85kg(+/-10g)	balance	1	OK
scarecrows (green)	weight:1.85kg(+/-10g)	balance	1	OK
scarecrows (red)	weight:1.85kg(+/-10g)	balance	1	OK

5. Remarks

1.There is no approved sample for inspection.

2.All the words of "WELCOME" on factory reference samples(right) are more clear than the production(left),because the factory reference samples are painted by colored drawing,but the production is painted by spraying,so there are shadow around the words.



3.There are 3200pcs(400cartons)packed,1000pcs are ready for packing.and around 1200pcs are still on the production line.

4.We randomly open 9cartons for sampling inspection(total 72pcs of scarecrows),find 60pcs out of 72pcs failed with scratches.

5.Client data required for the product height 104cm,actual product height is 106cm,factory said it is caused by spring size.

6.We have informed factory to deal with the defects.

6. photoes & description

scarecrows

workshop







Package



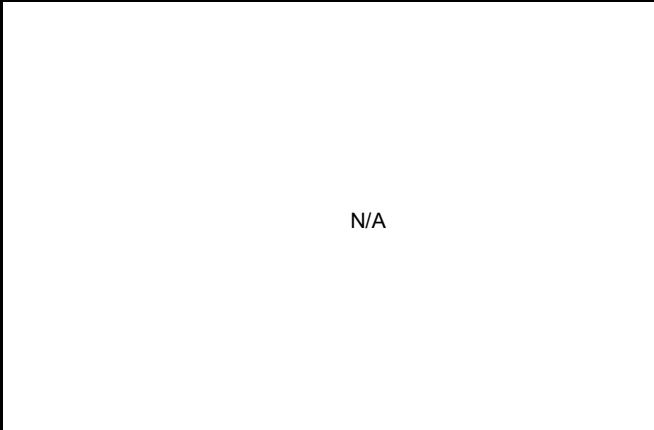


	
	
	
	
Products	

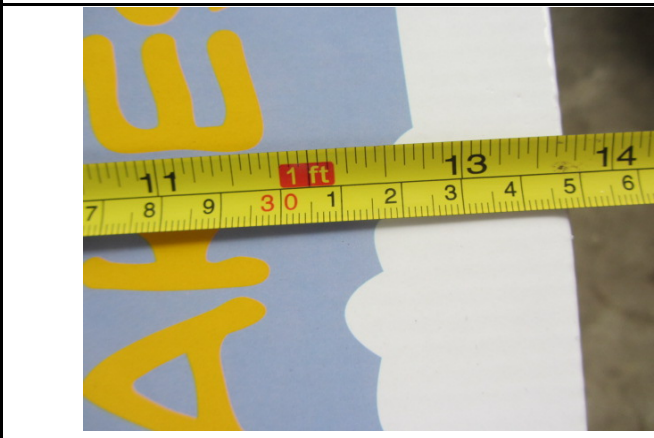






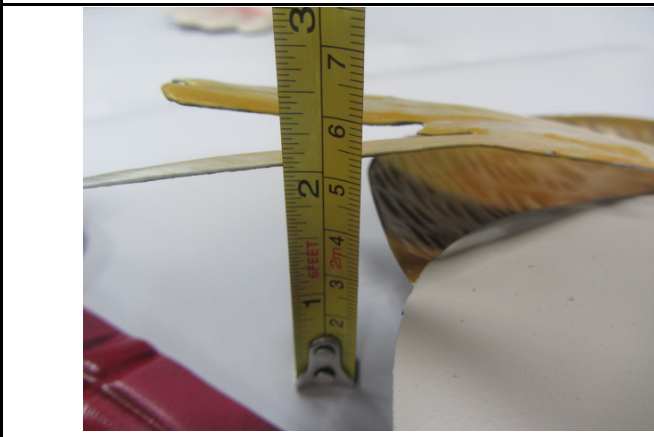
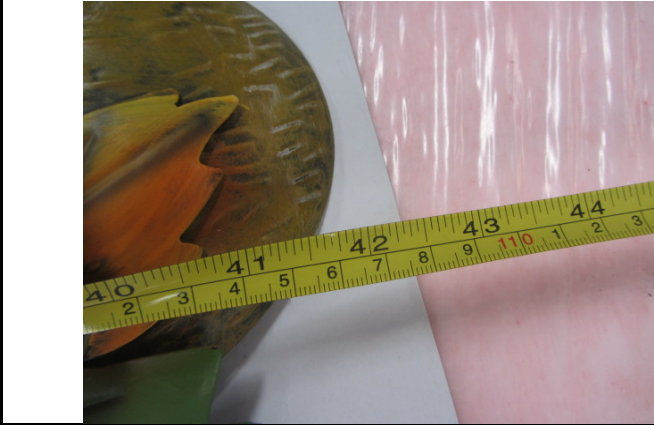


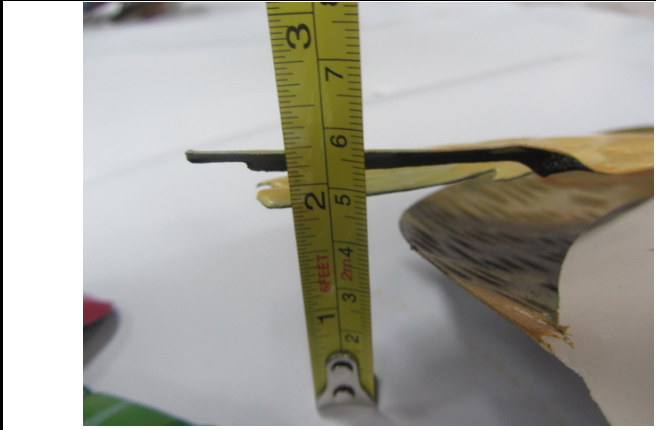
carton size

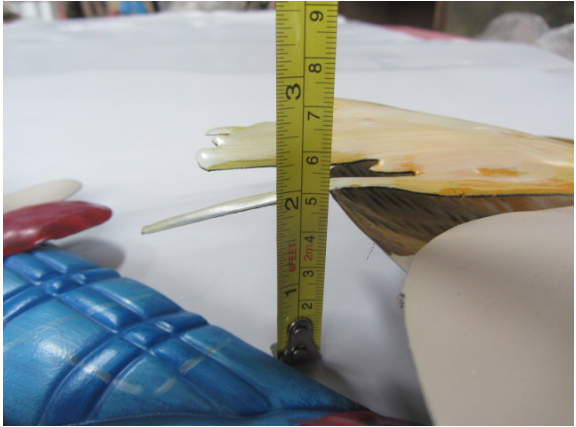
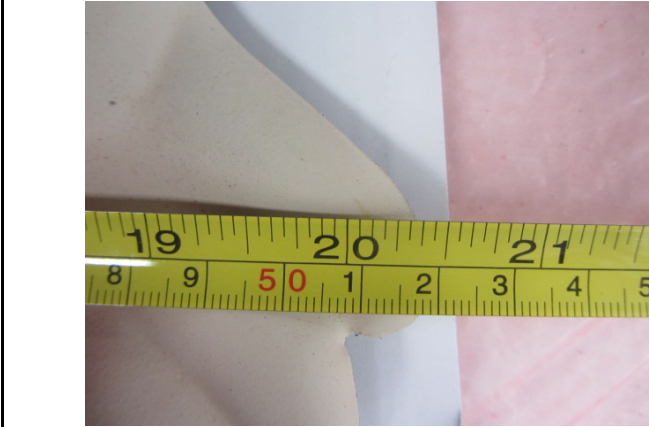
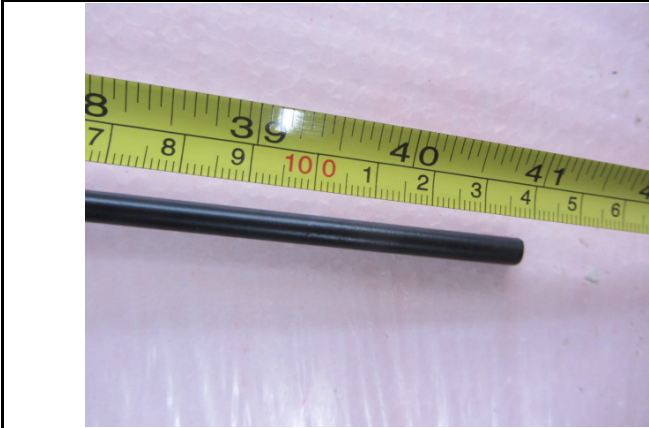




product size







	
	
	
	<p data-bbox="1157 1624 1193 1646">N/A</p>
<p data-bbox="758 1861 836 1883">weight</p>	




	
	
	
	






Defects findings	
CrMaMi	defect description



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scratches
碰伤

		9	the eyes are not in the right position 眼睛位置未调整
		4	wet paint before package 油漆未干透前包装
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					4	poor welding 焊接不良	
					4	with burrs 毛刺	
					1	the edge of the shoe without color painted	
					3	missing the product label 产品标签未贴	
					2	stains 脏	
Sampling Qty:	200PCS	total	0	0	60	Judgement	Not Pass